

## BELT MANLIFTS ASME A90.1 ANNUAL MAINTENANCE AND TESTING CHECKLIST

<b>Maintenance Company:</b> _____ <b>Site Name:</b> _____	<b>Year:</b> _____ <b>ML -</b> _____
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		Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
1	Visual Check for Defects (weekly)												
2	Steps and Rollers												
3	Handholds												
4	Belt Splice												
5	Belt (check for defects)												
6	Step Take-up at Bottom Pulley												
7	Step Clearance at Bottom Pulley												
8	Belt Tracking at Bottom Pulley												
9	Bottom Bearing Lubrication												
10	Guide Rail Alignment-Support												
11	Floor Braces for Guide Rails												
12	Floor Hoods and Openings												
13	Safety Switches on Movable Hoods (weekly)												
14	Guardrails and Gate Operation												
15	Obstructions at Floor Landings												
16	Illumination Levels at Landings												
17	Top/Bottom warning signs/ lights												
18	Lower Safety Stops (weekly)												
19	Upper Safety Stops (weekly)												
20	Photo-eye or Sonic Safety (if applicable) (weekly)												
21	On-Off Switch and Rope Control (weekly)												
22	Step Clearance at Drive												
23	Belt Tracking at Drive Pulley												
24	Motor												
25	Brake												
26	Gear Reducer and Oil Level												
27	Head Shaft couplings/collars/ keys												
28	Head Shaft Bearings - Lubrication												
29	Top Pulley and Lagging												
30	Overhead Drive Assy. and Support												
31	Skipping when Mounting Steps												
32	Vibration and Misalignment												
33	Lubrication per Mfg. Instructions												
34	Check Guide-rail Cleanliness												